

## **SolarInnovate Energy Solutions**

# **Lisbon Liquid Cooling Energy Storage Cabinet Requirements**





#### **Overview**

What is a 5MWh liquid-cooling energy storage system?

The 5MWh liquid-cooling energy storage system comprises cells, BMS, a 20'GP container, thermal management system, firefighting system, bus unit, power distribution unit, wiring harness, and more. And, the container offers a protective capability and serves as a transportable workspace for equipment operation.

How long is a 5MWh liquid-cooling energy storage cabin?

The layout project for the 5MWh liquid-cooling energy storage cabin is shown in Figure 1. The cabin length follows a non-standard 20'GP design (6684mm length  $\times$  2634mm width  $\times$  3008mm height). Inside, there are 12 battery clusters arranged back-to-back, each with an access door for equipment entry, installation, debugging, and maintenance.

What is a liquid cooling unit?

The product installs a liquid-cooling unit for thermal management of energy storage battery system. It effectively dissipates excess heat in high-temperature environments while in low temperatures, it preheats the equipment. Such measures ensure that the equipment within the cabin maintains its lifespan.

What is a liquid cooling thermal management system?

The liquid cooling thermal management system for the energy storage cabin includes liquid cooling units, liquid cooling pipes, and coolant. The unit achieves cooling or heating of the coolant through thermal exchange. The coolant transports heat via thermal exchange with the cooling plates and the liquid cooling units.

What is a liquid-cooling high voltage box?

The liquid-cooling high voltage box is chiefly installed in the energy storage



liquid-cooling battery cluster and manages the power on/off for the battery cluster system. It also connects to battery cluster high voltage and signal output interfaces. The liquid-cooling high voltage box must meet the following requirements:.

What is a liquid cooling system?

This project's liquid cooling system consists of primary, secondary, and tertiary pipelines, constructed by using factory prefabrication and on-site assembly within the cabin. The primary liquid cooling pipes utilize 304 stainless steel, whereas the secondary and tertiary pipes are made from PA12 nylon tubing.



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